

| Imperial / Metric | BEND DIE | | | Double Stack | Machine |
|-------------------|------------------------------------|---|---|--------------|---------|
| | Tube Diameter O/D (A) (Inch/mm) | Centre Line Radius (CLR) (B) (inch/mm) | Bend die insert (length) (C) (inch/mm) | | |
| | 04.75MM | 12 | 12 | ✓ | DB19 |
| | 04.75MM | 20 | 14 | | DB19 |
| | 04.76mm | 8.5 | 18 | | DB19 |
| | 04.76mm | 12.7 | 8 | | DB19 |
| | 06.00MM | 11 | 30 | | DB19 |
| | 06.00MM | 11 | 10 | ✓ | DB19 |
| | 06.00MM | 17.5 | 15 | ✓ | DB19 |
| | 06.35mm | 18 | 20 | | DB19 |
| | 06.35mm | 20 | 16 | | DB19 |
| | 06.35mm | 31 | 31 | | DB19 |
| | 06.35mm | 33 | 15 | | DB19 |
| | 06.35mm | 12 | 13 | ✓ | DB19 |
| | 06.35mm | 16 | 17 | ✓ | DB19 |
| | 07.93mm | 20 | 15 | | DB19 |
| | 07.93mm | 24 | 16 | | DB19 |
| | 08.00MM | 18 | 8 | ✓ | DB19 |
| | 08.00MM | 25 | 20 | ✓ | DB19 |
| | 08.00MM | 30 | 15 | ✓ | DB19 |
| | 09.53mm | 20 | 15 | | DB19 |
| | 09.53mm | 24 | 20 | | DB19 |
| | 09.53mm | 13 | 10 | ✓ | DB19 |
| | 09.53mm | 23 | 20 | ✓ | DB19 |
| | 09.53mm | 30 | 25 | ✓ | DB19 |
| | 09.53mm | 20 | 30 | ✓ | DB19 |
| | 09.53mm | 65 | 10 | ✓ | DB19 |
| | 10mm | 20 | 11 | ✓ | DB19 |
| | 10MM | 22 | 11 | | DB19 |
| | 10MM | 25 | 17 | ✓ | DB19 |
| | 10MM | 30 | 21 | ✓ | DB19 |
| | 10MM | 40 | 25 | | DB19 |
| | 10MM | 25 | 15 | | DB19 |
| | 12.70mm | 22 | 15 | ✓ | DB19 |
| | 12.70mm | 30 | 20 | ✓ | DB19 |
| | 12.70mm | 36 | 25 | | DB19 |
| | 12.70mm | 25 | 18 | | DB19 |
| | 12MM | 25 | 21 | ✓ | DB19 |
| | 12MM | 28 | 25 | | DB19 |
| | 12MM | 30 | 35 | ✓ | DB19 |
| | 12MM | 30 | 30 | | DB40 |
| | 15.88mm | 25 | 21 | | DB19 |
| | 15.88mm | 30 | 25 | | DB19 |
| | 15.88mm | 35 | 30 | | DB19 |
| | 15.88mm | 42 | 50 | | DB19 |
| | 15.88mm | 30 | 35 | | DB40 |
| | 15.88mm | 32 | 30 | | DB40 |

| | | | | | |
|--|---------|------|-----|---|------|
| | 15MM | 25 | 20 | ✓ | DB19 |
| | 15MM | 35 | 30 | ✓ | DB19 |
| | 15MM | 44 | 30 | | DB40 |
| | 16MM | 44 | 40 | | DB40 |
| | 16MM | 110 | 65 | | DB40 |
| | 16MM | 24 | 25 | | DB40 |
| | 16MM | 44 | 44 | | DB40 |
| | 19.05mm | 58 | 55 | | DB19 |
| | 19.05mm | 38 | 35 | | DB40 |
| | 19.05mm | 45 | 40 | | DB40 |
| | 19.05mm | 50 | 40 | | DB40 |
| | 19.05mm | 63.5 | 55 | | DB40 |
| | 20MM | 30 | 44 | | DB40 |
| | 20MM | 50 | 55 | | DB40 |
| | 20MM | 52 | 60 | | DB40 |
| | 22.22mm | 60 | 28 | | DB19 |
| | 22.22mm | 35 | 40 | | DB40 |
| | 22.22mm | 66 | 45 | | DB40 |
| | 22MM | 45 | 35 | | DB40 |
| | 22MM | 60 | 45 | | DB40 |
| | 25.40mm | 52 | 45 | | DB40 |
| | 27MM | 70 | 80 | | DB40 |
| | 28MM | 65 | 60 | | DB40 |
| | 30MM | 55 | 60 | | DB40 |
| | 31.75MM | 76 | 70 | | DB40 |
| | 38MM | 78 | 80 | | DB76 |
| | 44.45MM | 80 | 100 | | DB76 |
| | 50MM | 110 | 120 | | DB76 |
| | 50MM | 127 | 100 | | DB76 |
| | 63.5MM | 95 | 150 | | DB76 |
| | 80MM | 150 | 200 | | DB76 |
| | 90MM | 150 | 190 | | DB76 |