

AVAMATIC TOOLING

EXPANSION

NOM SIZE	RANGE	SEGMENTS
47MM	47 - 53	6
42MM	42 - 48	6
35MM	35 - 41	6
28MM	28 - 34	6

REDUCTION

NOM SIZE	RANGE	SEGMENTS
19MM	19 - 14	8
28MM	28 - 23	8
32MM	32 - 27	8
48MM	48 - 43	8
51MM	51 - 46	8
60MM	60 - 55	8